



Prerit Consultancy Services

An ISO 9001:2015 Certified Consultancy

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Welder's Qualification Test Certificate

Doc No. : GNU ISO 9606-1 ml 2025 01

Date : 03-05-2025

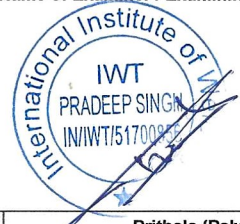
Examiner or Examining Body - Pradeep Singh
Ref No. IN/IWT/51700856

Designation(s) :	ISO 9606-1 141 P FW S t 30.0 PB ml 2025 01
WPS - Reference :	GNU ISO 15609-1 111 P FW t 30.0 PA ml 2025 01
Welder's Name :	Pawan Kumar
Identification :	34
Method of Identification :	COMPANY IDENTITY CARD
Date and Place of Birth :	05/05/1994, Bihar
Employer :	GNU Steel Casting Private Limited
Code / testing standard :	ISO 9606-1 : 2017
Job knowledge (delete as necessary) :	Acceptable / Not tested -



Weld Test Details		Range of Approval
Welding Process(es)	111	111
Transfer Mode	N.A.	N.A.
Product Type (Plate or Pipe)	Plate (P)	Plate (P) & Pipe (T) OD $\geq$ 500 mm
Type of Weld	Fillet Weld	Fillet Weld
Parent Metal Group(s) / Sub Groups	ISO/TR 15608, Unassigned (Mn 12%, C 1.1%, Si 0.8%, Cr 0.7%, Fe Casting)	ISO/TR 15608, Unassigned
Filler Metal Group	FM2	FM1 & FM2
Filler Metal (Designation)	SFA/AWS A5.1:E7018 (Duromangan), Esab	Similar Material
Shielding Gas	ISO 14175, I 1 (Ar 99.99%)	Similar Gas
Auxiliaries	N.A.	-----
Type of current and polarity	DCEP	DCEP
Material thickness (mm)	30.0mm	$\geq$ 3.0mm
Deposited Thickness (mm)	N.A.	N.A.
Outside Pipe Diameter (mm)	N.A.	$\geq$ 75 mm rotated in PA & PB
Welding Position	PB	PA, PB
Weld details	N.A.	N.A.
Multi-Layer / single layer	ml	sl, ml

Supplementary fillet weld test (completed in conjunction with a butt weld qualification) : Acceptable / not acceptable

Type of Test		Performed and Accepted		Not tested		Name of Examiner / Examining body	
Visual		PCS/GNU/VT/FW/01		--			
Radiographic testing		--		x			
Penetrant testing		PCS/GNU/PT/FW/01		--			
Fracture test		--		x			
Bend test		--		x			
Tensile test		--		x			
Macroscopic examination		TC9196/SQTH/00740F		--		Place :	Prithala (Palwal)
Revalidation 9.3 a)	Valid Until 27-Apr-28	Revalidation 9.3 b)	Valid Until	Revalidation 9.3 c)	Valid Until	Date of Welding :	28/04/2025
	Date of Issue :					3-May-25	

Revalidation for qualification by examiner or examining body for the following 3 years (Refer to 9.3)

Date	Signature	Position or Title

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months (refer to 9.2)

Conformation Date	Valid Until	Signature	Position or Title
28-Oct-25	27-Apr-26		
28-Apr-26	27-Oct-26		
28-Oct-26	27-Apr-27		
28-Apr-27	27-Oct-27		
28-Oct-27	27-Apr-28		