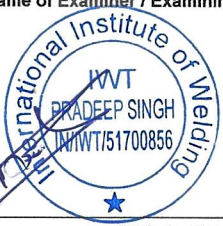


 Prerit Consultancy Services An ISO 9001:2015 Certified Consultancy B-601, Princess Park, Sector-86, Faridabad, Haryana - 121002, India Mobile: +919983337822 email: preritconsultancy@preritconsultancy.com						Welder's Qualification Test Certificate	
						Doc No. : GNU ISO 9606-1 ml 2025 02	
						Date : 03-05-2025	
Designation(s) :		ISO 9606-1 141 P FW S t 30.0 PB ml 2025 02				Examiner or Examining Body - Pradeep Singh	
WPS - Reference :		GNU ISO 15609-1 111 P FW t 30.0 PA ml 2025 01				Ref No. IN/WT/51700856	
Welder's Name :		Manoj Kumar					
Identification :		13					
Method of Identification :		COMPANY IDENTITY CARD					
Date and Place of Birth :		01/01/2000, Bihar					
Employer :		GNU Steel Casting Private Limited					
Code / testing standard :		ISO 9606-1 : 2017					
Job knowledge (delete as necessary) :		Acceptable / Not tested					
		Weld Test Details				Range of Approval	
Welding Process(es)		111				111	
Transfer Mode		N.A.				N.A.	
Product Type (Plate or Pipe)		Plate (P)				Plate (P) & Pipe (T) OD ≥ 500 mm	
Type of Weld		Fillet Weld				Fillet Weld	
Parent Metal Group(s) / Sub Groups		ISO/TR 15608, Unassigned (Min 12%, C 1.1%, Si 0.8%, Cr 0.7%, Fe Casting)				ISO/TR 15608, Unassigned	
Filler Metal Group		FM2				FM1 & FM2	
Filler Metal (Designation)		SFA/AWS A5.1:E7018 (Duromangan), Esab				Similar Material	
Shielding Gas		ISO 14175, I 1 (Ar 99.99%)				Similar Gas	
Auxiliaries		N.A.				N.A.	
Type of current and polarity		DCEP				DCEP	
Material thickness (mm)		30.0mm				≥ 3.0mm	
Deposited Thickness (mm)		N.A.				N.A.	
Outside Pipe Diameter (mm)		N.A.				≥ 75 mm rotated in PA & PB	
Welding Position		PB				PA, PB	
Weld details		N.A.				N.A.	
Multi-Layer / single layer		ml				sl, ml	
Supplementary fillet weld test (completed in conjunction with a butt weld qualification) : Acceptable / not acceptable							
Type of Test		Performed and Accepted		Not tested		Name of Examiner / Examining body 	
Visual		PCS/GNU/VT/FW/02		--			
Radiographic testing		--		x			
Penetrant testing		PCS/GNU/PT/FW/02		--			
Fracture test		--		x			
Bend test		--		x			
Tensile test		--		x			
Macroscopic examination		TC9196/SQTH/00741F		--		Place : Prithala (Palwal)	
Revalidation 9.3 a)	Valid Until 27-Apr-28	Revalidation 9.3 b)	Valid Until	Revalidation 9.3 c)	Valid Until	Date of Welding :	28/04/2025
						Date of Issue :	3-May-25
Revalidation for qualification by examiner or examining body for the following 3 years (Refer to 9.3)							
Date		Signature				Position or Title	
Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months (refer to 9.2)							
Conformation Date		Valid Until		Signature		Position or Title	
28-Oct-25		27-Apr-26					
28-Apr-26		27-Oct-26					
28-Oct-26		27-Apr-27					
28-Apr-27		27-Oct-27					
28-Oct-27		27-Apr-28					